CLAIM AMENDMENTS

1. (canceled)

2. (currently amended) Device according the previous

claim, characterized in that said displacement The mount defined in

claim 13 wherein the means are suitable for mutually displacing

said can displace second coupling with respect to said first

coupling by an amount proportional to the relative displacement of

the two elements of the first coupling on change of relative

position of the machine and tool head attached to the first
coupling elements.

2 - 6. (canceled)

- 7. (currently amended) Device according to claim 1 The
 mount defined in claim 14, characterized in that wherein said inner
 mobile toothed elements and said inner fixed toothed first elements
 have the same number of teeth and, in the same way, said outer
 mobile toothed elements and said outer fixed toothed second
 elements have the same number of teeth.
 - 8. (canceled)

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- 9. (currently amended) Device according to claim 1 The
 mount defined in claim 13, characterized in that wherein said
 machine is the member and tool head being part of a chip machine.
- 10. (currently amended) Device according to claim 1 The

 mount defined in claim 13, characterized in that wherein said

 device connects the first and second elements of the first coupling

 carry a piece-carrying table [[and/]] or a treatment head

 [[and/]] or a piece-carrying chuck [[and/]] or a divider to a

 structure of said of a machine.

11 - 12. (canceled)

- 13. (new) An angularly indexable mount for angularly relatively positioning a member and a treatment head of a tool machine, the mount comprising:
 - a first coupling having first and second elements displaceable relative to each other, each formed with a respective array of a respective predetermined number of teeth, and respectively connected to the machine member and the treatment head, the number of teeth of the first-coupling first element varying by more than one from than the number of teeth of the first-coupling second element;
 - a second coupling having first and second elements engageable with the first and second elements of the first coupling, fixed relative to each other and each formed with a

- respective array of a respective predetermined number of teeth, the
 number of teeth of the second-coupling first element varying by
 more than one from the number of teeth of the second-coupling
 second element; and
- means for shifting the couplings relative to each other
 between a disengaged position with the teeth of the first coupling
 out of engagement with the teeth of the second coupling and a work
 position with the teeth of the first elements meshing and the teeth
 of the second elements meshing.
- 14. (new) The mount defined in claim 13 wherein the 2 arrays are annular and centered on a common axis with the first 3 elements within the respective second elements and the teeth are 4 uniformly angularly distributed in the arrays.
- 15. (new) The mount defined in claim 14 wherein the teeth project axially from the respective elements.